			Fa	aculty	of Mec	hanica	I Engi	neering				
Field of study	Mechanics and Construction of Machinery Degree level and programme type					Bachelor's degree						
Specialization/ diploma path	Machines technology Study profile						Stationary					
Course name	Technologies of Chinless Forming							Course code	FME-00172S			
	•	conno	logico			U	9	Course type	Obligatory			
Forms and	L	С	LC	Р	SW	FW	S	Semester	summer			
of tuition	30		15					No. of ECTS credits	3			
Entry requirements	Materials science, Strength of materials											
Course objectives	To familiarize students with the basic technologies of plastic processing of metals and operation of machines implementing these processes.											
Course content	Factors affecting the plastic deformation process, influence of technological process on the properties of the product, plastic processing in elevated temperatures, sheet metal forming processes, cutting, bending, rolling processes, forging, extrusion processes, metallurgy of powders, casting, technological machinery.											
Teaching methods	Multimedia presentation, discussion, laboratory tasks											
Assessment	Lecture – written exam, oral exam; laboratory classes – evaluation of reports,											
method Symbol of				ver	ificatio	on of pi	reparat	tion for classes, tes	IS; Deference to the			
learning				ه ا	arning	outcor	nes		learning outcomes for			
outcome	Learning outcomes					the field of study						
L01	Stude	ent def	fines a	nd clas	ssifies	the ch	ipless	s forming methods; M1 W16. M1 W19				
LO2	Student defines and classifies the materials, machines and M1_W11, M1_W1 equipment for the chipless processing:						M1_W11, M1_W16, M1_W17					
LO3	Stude techr	ent dev nology	velops to spe	techn cific e	ologica nginee	I docu ring ta	menta sks;	nentation, selects M1_U09, M1_U13, ks; M1_U23, M1_U24				
LO4	Student designs equipment for the chipless treatments.M1_W07, M1_W09,M1_U13, M1_U14,M1_U15, M1_U17						M1_W07, M1_W09, M1_U13, M1_U14, M1_U15, M1_U17					
LO5												

COURSE DESCRIPTION CARD – SPECIMEN

LO6							
Symbol of		Type of tuition during					
learning	Methods of assessing the learning outcomes		which the outcome is				
outcome	, , , , , , , , , , , , , , , , , , ,	asse	essed				
L01	written exam, oral exam		L				
LO2	verification of preparation for laboratory classes report, written exam, oral exam		LC				
LO3	laboratory classes report		LC				
LO4	written exam, oral exam	L					
LO5							
LO6							
	No. of hours						
	lecture attendance	30					
	participation in classes, laboratory classes, etc.		15				
Calculation	preparation for classes, laboratoratory classes, projects,	15					
	working on projects, reports, etc.	15					
	participation in student-teacher sessions related to the classes/seminar/project	5					
	implementation of project tasks	5					
	preparation for and participation in exams/tests		12				
	HOURS	No. of ECTS credits					
Student wor	45						
	15						
Basic references	Hosford, W. F., & Caddell, R. M. (2011). Metal forming: mechanics and metallurgy. Cambridge University Press. Wagoner, R. H., & Chenot, J. L. (2001). Metal forming analysis. Cambridge University Press. Tschaetsch, H. (2007). Metal forming practise: Processes-machines-tools. Springer Science & Business Media.						
Supplementary references	J. Piwnik. The mechanics of plastic flow in the metal extrusion Wydawnictwa WSE, Białystok, 2010. Kobayashi, S., Kobayashi, S., Oh, S. I., & Altan, T. (1989). Metal element method (Vol. 4). Oxford University Press on Demand.	usion problems. Metal forming and the finite- and.					
Organisational unit conducting the course	Department of Machine and Materials Technology	Date of issuing the programme					
Author of the programme	Christopher Mogielnicki						

L – lecture, C – classes, LC – laboratory classes, P – project, SW – specialization workshop, FW - field work,

S – seminar

Please notice!

Depending on number of students enrolled for the subject hours of tuition are as follows (for each 30 hours given in course description card):

- 1-2 students 5 hours of tuition hours;
- 3-4 students 8 hours of tuition;
- 5-6 students 11 hours of tuition;
- 7-8 students 15 hours of tuition;

9 and more students - hours of tuition given by a teacher as regular classes.